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002729

648.4703
Job Sheet 175860



Part No: 648.4703

Job Qty: 1 ea

Part Name: C10 Overhaul Kit



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/26/18	0.00	0.00	Start Up Stores/Pkg-1		mbf 18/04/23
110	Small Fab	1 pcs		4/27/18	0.00	1.00	Small Fab-6		mbf 18/04/23
120	QC	1 pcs		4/27/18	0.00	0.00	QC4		
125	DC	1 pcs		4/27/18	0.00	0.00	DC		
130	Packaging	1 pcs		4/27/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	1 Ea		4/27/18	0.00	0.00	QC21		

Part Op 110 - Pick bag and tag

Descriptions: 125 - Supply owner's & overhaul procedures manual

130 - Identify and pack for shipping as per PPP 647.7303

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4 20-3/8 ✓	Set Screw	2 Ea (2 ea)	90-Start up Operation	5049641
188-FPSS-1032-1/4 ✓	Set Screw	2 Ea (2 ea)	90-Start up Operation	504957250
188-SHCS-1032-3/4 ✓	Bolt	8 Ea (8 ea)	90-Start up Operation	5042363
600.1309-A ✓	Label	1 Ea (1 ea)	90-Start up Operation	5029592
600.1347 ✓	C10 Warning Label	1 (1 ea)	90-Start up Operation	5029497
AN4-23A ✓	Bolt	2 Ea (2 ea)	90-Start up Operation	507378/F123
AN6-31A ✓	Bolt	6 Ea (6 ea)	90-Start up Operation	5048403
AN960-416 ✓	Flat Washer Dia 1/4"	3 Ea (3 ea)	90-Start up Operation	507378/F123
AN960-416L ✓	Washer	2 (2 ea)	90-Start up Operation	5000685
AN960-616L ✓	5/8" OD, THIN FLAT WASHER	12 Ea (12 ea)	90-Start up Operation	507378/F123
C10-10-2 ✓	Actuator Pin	1 (1 ea)	90-Start up Operation	5029190
C10-10-3 ✓	Actuator Bushing	2 (2 ea)	90-Start up Operation	5029191
C10-21-4 ✓	Lock Washer	8 Ea (8 ea)	90-Start up Operation	5038404
C10-22 ✓	Lock Bumper	3 Ea (3 ea)	90-Start up Operation	5063972
C10-23-1 ✓	Keeper Spacer	1 Ea (1 ea)	90-Start up Operation	5029200
C10-23-2 ✓	Keeper Spring	1 Ea (1 ea)	90-Start up Operation	5047888
C10-23-3 ✓	Keeper Bushing	2 (2 ea)	90-Start up Operation	5029201
C10-3 ✓	Load Beam Bumper	1 (1 ea)	90-Start up Operation	5029204
C10-4-10 ✓	Spring Anchor Spring Pin	2 (2 ea)	90-Start up Operation	5029208
C10-4-6 ✓	Lock Spring	1 (1 ea)	90-Start up Operation	5029215
C10-4-7 ✓	Spring Retaining Pin	1 (1 ea)	90-Start up Operation	5029216
C10-4-8 ✓	Lock Bushing	2 pcs (2 ea)	90-Start up Operation	5060088

C10-4-9 ✓	Upper Roller DU Bearing	1 (1 ea)	90-Start up Operation	5029218
C10-7 ✓	Locating Pin	3 (3 ea)	90-Start up Operation	5029220
C10-8 ✓	Trunnion Bushing	2 (2 ea)	90-Start up Operation	5029221
C10-9-2 ✓	Latch Bearing Torrington	1 Ea (1 ea)	90-Start up Operation	5038782
C10-9-4 ✓	Latch Shaft Bearing	2 pcs (2 ea)	90-Start up Operation	5029223
C10-9-6 ✓	Latch Return Spring	2 Ea (2 ea)	90-Start up Operation	8046045
C2-14-2 ✓	Label Rivets	2 Ea (2 ea)	90-Start up Operation	5040661
C3-12-6 ✓	Lock Roller Pin Circlip	2 Ea (2 ea)	90-Start up Operation	5060126
C45-12-6 ✓	Retaining Ring	2 Ea (2 ea)	90-Start up Operation	5045011
C45-8-4 ✓	Solenoid Cover Gasket	1 Ea (1 ea)	90-Start up Operation	5060124
MS21044N6 ✓	Nut, Self-Lock .375-24,UNJF-3B	6 Ea (6 ea)	90-Start up Operation	5041083
MS21083N4 ✓	Nut	2 Ea (2 ea)	90-Start up Operation	5060423
MS27039-4-08 ✓	Screw	1 Ea (1 ea)	90-Start up Operation	5039330

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1/4 20-3/8	2	50	0
	188-FPSS-1032-1/4	2	108	0
	188-SHCS-1032-3/4	8	300	0
	600.1309-A	1	0	0
	600.1347	1	0	0
	AN4-23A	2	614	0
	AN6-31A	6	30	0
	AN960-416	3	0	0
	AN960-416L	2	0	0
	AN960-616L	12	0	0
	C10-10-2	1	0	0
	C10-10-3	2	0	0
	C10-21-4	8	92	0
	C10-22	3	0	0
	C10-23-1	1	0	0
	C10-23-2	1	8	0
	C10-23-3	2	0	0
	C10-3	1	0	0
	C10-4-10	2	0	0
	C10-4-6	1	0	0
	C10-4-7	1	0	0
	C10-4-8	2	0	0
	C10-4-9	1	0	0
	C10-7	3	0	0
	C10-8	2	0	0
	C10-9-2	1	11	0
	C10-9-4	2	0	0
	C10-9-6	2	21	0
	C2-14-2	2	274	0
	C3-12-6	2	0	0
	C45-12-6	2	58	0
	C45-8-4	1	0	0
	MS21044N6	6	38	0
	MS21083N4	2	130	0
	MS27039-4-08	1	91	0

Part Specifications

Specifications could not be found.